

Date: Thursday, 1/5/2006 9:14:55 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 25401 *12*  
 Estimate Number : 10935  
 P.O. Number : *NIA*  
 This Issue : 1/5/2006 S.O. No. : *NIA*  
 Prsht Rev. : NC  
 First Issue : *NIA* Type : PURCHASED PARTS  
 Previous Run : *NIA*  
 Written By : *SEE COMMENT BELOW*  
 Checked & Approved By : *SEE COMMENT BELOW*  
 Comment : Est D 98.12.15 Added Dwg Rev DM

Drawing Name : CASTING, SUPPORT BRACKET  
 Part Number : D2265  
 Drawing Number : D2265 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material : *NIA*  
 Due Date : 1/21/2006 Qty: *39* Um: 50 Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *00000345*

Cast parts per drawing D2265

Possible Supplier: Alpine Foundry

Material release note required

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

3.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

4.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Grind tips of castings as per Dwg D2265

5.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: SD Date: 06/02/08  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-01-31	3	Upper SS cramp. holes functioning correctly	<u>SD</u>	Scrap - does trap	<u>2</u> 06-01-31	<u>2</u> 06-01-31	<u>SD</u>	<u>2</u> 06-01-31

NOTE: Date & initial all entries



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## Process Sheet

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Drawing Name: CASTING, SUPPORT BRACKET

Job Number: 25401

Part Number: D2265

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

C206102107

(39)

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SAC 06/02/08

(39)

SD

06/02/08

Job Completion:



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector


Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

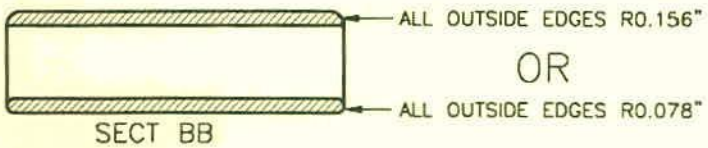
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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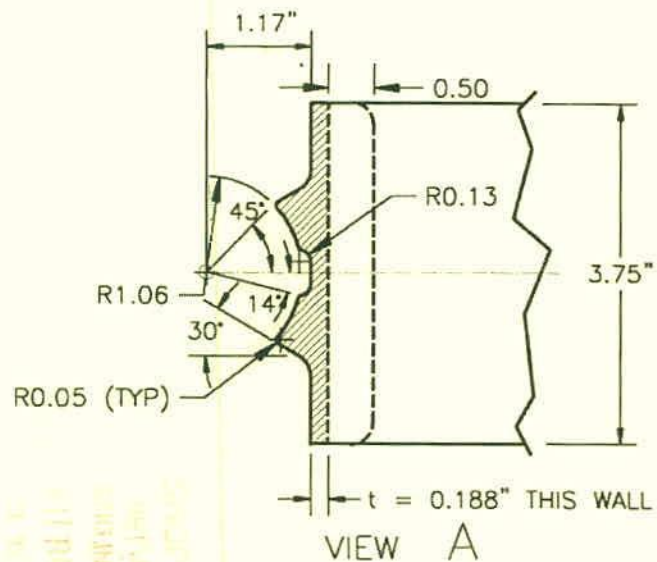
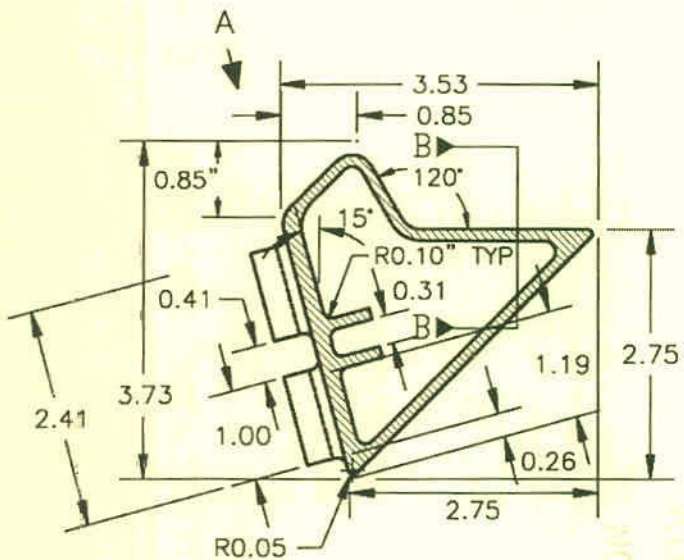
NOTE: Date & initial all entries

RELEASED  
96/05/27

PREPARED	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA		
B. Williams			
CHECKED	APPROVED	REV. A	
		D2265	SHEET 1 OF 1
DATE	TITLE		SCALE
Aug. 18, 1994	STEP SUPPORT CASTING		1:2



UNDIMENSIONED OUTER RADII 0.375"  
UNDIMENSIONED INNER RADII 0.25"  
UNDIMENSIONED WALL THICKNESSES 5/32"  
MATERIAL: CAST ALUMINUM  
ALLOY A356.2 (F)



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**ALPINE NON-FERROUS FOUNDRY**8657-132<sup>nd</sup> Street,  
Surrey, B.C. V3W 4P1Tel: (604) 596-8080 Fax: (604) 596-8045  
E-mail: [gdhiman@telus.net](mailto:gdhiman@telus.net)**FAX COVER SHEET**

Company: <i>DART</i>	From: <i>Sveta</i>
Attn: <i>Aileen</i>	Date: <i>Jan 27/06</i>
Fax Number: <i>(613) 632-1053</i>	Phone Number: <i>(604) 596-8080</i>

☐ Urgent ☐ Reply ASAP ☐ Please comment ☐ Please review ☐ For your information

Total pages, including cover: *2*

## Comments:

*Material certifiact for castings  
(P.Q # P0000345).*

*[Signature]*  
*06-01-31*





105-12-05

# CERTIFICAT D'ANALYSE

## GROUPE ALCAN MÉTAL PRIMAIRE

# CERTIFICATE OF ANALYSIS

## ALCAN PRIMARY METAL GROUP

Usine Beauharnois Works

ALCAN Inc.

19770/NOV. 05

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COMPOSER ALCAN (19770/NOV. 05) ALCAN CHINA MC (19770/NOV. 05)

355-0058396 001-01

VENUE A/S&amp;D TO:

INTROHEAT INDUSTRIES LTD

650 RAYMUR AVE.

TEL: 604 254-0461

FAX: 604 254 6377

VANCOUVER, BC

No d'identification/ID No : 5153

CERTIFICATION/BILL OF LADING: 327-086524-000

DATE D'ÉMISSION/ISSUING DATE: 2005-11-30

TRANSPORT/CONSIGNEE: GROUPE GOSSETTE INC

SÉRIALISATION/ID No: GPC1002305

REMARQUES/NOTES - CONTAINER

ALLIAGE/ALLOY (AN): ALCAN 44512 (A356.2)

PRODUIT/PRODUCT: Aluminium Foundry Ingot (Small Form Ingot) U-modé

DIMENSION: 13 1/2 KG - 24.7 KG

30 LB - 12 LB

ANALYSE EN % DE POIDS/ANALYSIS IN % OF WEIGHT	SI	FE	CU	MN	MG	NI	2N	TI	PB
0813916	2138	68	7.19	0.10	< 0.01	< 0.01	0.39	0.002	< 0.01
0813950	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395016	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395017	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395018	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395019	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395020	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395021	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395022	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395023	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395024	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395025	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395026	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395027	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395028	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395029	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395030	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395031	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395032	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395033	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395034	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395035	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395036	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01
081395037	2136	68	7.28	0.11	< 0.01	< 0.01	0.41	0.002	< 0.01

POIDS NET/NET WEIGHT

22948 KG

50590 LB

POIDS BRUT/GROSS WEIGHT

22948 KG

50590 LB

POIDS NET/NET WEIGHT

22948 KG

50590 LB

POIDS BRUT/GROSS WEIGHT

22948 KG

50590 LB

Examen et signature  
 06/01/06 110 345  
 22948 KG  
 50590 LB

DECLARATION DE CERTIFICATION  
 THE ANALYST HAS AN APPROPRIATE CERTIFICATION

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